STEAM TURBINE AND GENERATOR USER GROUP 2019

Institution of MECHANICAL ENGINEERS

13–14 March 2019 Old Trafford, Manchester United Football Club

More details available at www.imeche.org/stug

KEY SPEAKERS INCLUDE:

Paul Evans, Station Manager **Drax Power**

James Stagnitti, Combined Cycle Steam Turbine Services Leader

Ondrej Novák, R&D Specialist **Doosan Skoda Power**

Tobias Gabl-Zimmek, Steam Turbine Automation -Functional Safety Engineer **Siemens AG**

Lee Beresford, Condition Monitoring Team Leader **Uniper**

Graham Young, Rotating Equipment Specialist **EDF Energy**



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STEAM TURBINE AND GENERATOR USER GROUP 2018

13–14 March 2019, Manchester United Football Club, Old Trafford, Manchester

FIND SOLUTIONS FOR KEY CHALLENGES FACING THE MANUFACTURERS AND OPERATORS OF STEAM TURBINE AND GENERATOR TECHNOLOGIES

This event will enable those involved in the management, operation and maintenance of steam turbines and generators to discuss common problems and issues. Join us to exchange ideas, identify potential solutions and learn about new developments at our leading technical event offering peer reviewed and high level content. Hear directly from OEMs, service providers and end users of steam turbines, generators and large motors about the latest technologies available. Learn from case studies in plant operations, and best practice in turbine and generator service.

The Institution's User Groups encourage open debate and problem solving to our technical and specialist communities. Hear from key peer reviewed presentations and promote the sharing of experiences among the steam turbine generator community. Engage and network with thought leaders and decision makers across the industry.

KEY PROGRAMME HIGHLIGHTS:

- Gain insight into the current trends in the energy market with presentations from Brush Electrical Machines and FM Global
- Doosan Skoda Power, GE Power, Uniper and Horizon Nuclear Power will deliver presentations on the latest Steam Turbine, Generator and Large Motor Technologies
- Explore strategies for Steam Turbine and Generator Integrity and Reliability with SvoBaTech AG, Environment One Corporation, Rendcombe Consultancy Ltd and Hardide Plc
- Learn best practice for Steam Turbine Service and Generator condition monitoring with RWE Generation UK, Siemens Newcastle, Engie and EDF Energy
- Hear presentations about the use of robots for asset inspections from Ansaldo Energia and Toshiba

ATTEND THIS CONFERENCE TO:

- Network at our dinner with leading manufacturers, operators and service providers within the steam turbine and generator community
- Gain insight into the current position of the UK power generation industry from policy advisors, major utility companies and manufacturers
- Learn from real-life case studies illustrating project experience and best practice
- **Discover** the latest steam turbine and generator developments and technologies
- Hear advice from leading specialists on a wide number of issues
- Understand how to manage and minimise plant risks and improve the performance of your plant

ORGANISING / ADVISORY COMMITTEE:

Fossil Power Committee, Power Industries Division **Institution of Mechanical Engineers.**

MEMBERS CREDITS:

Richard Martin James Fogden

Turbine Engineering Toshiba International Consultants (Europe)

Andrew Laycock James Hough

Centrica Energy
Ben Adams
Centre

Mike James Hough

SSE Engineering
Centre

Hawkins
Colin Caldow
Scottish Power
Christopher Whiteley
SSE Engineering
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Mike Jones
GE Power
Nigel Carter
Engie
Paul Cooper
GE Power

Dave Wallis Richard Stewart
Rendcomb EDF Energy
Consultancy Roy Beardshaw

Geoff Horseman
Siemens
Ian Rowntree

Roy Beardshaw
Brush Electrical
Machines
Paul Roper

Uniper Energy RWE Generation UK

	WEDNESDAY 13TH MARCH 2019		
08:30	REGISTRATION AND REFRESHMENTS		
09:00	CHAIR'S OPENING REMARKS		
	INDUSTRY TRENDS		
09:10	KEYNOTE ADDRESS Paul Evans, Station Manager, Drax Power		
09:30	STEAM TURBINE: WHAT DRIVES LOSSES David Smith, Assistant Vice President – Senior Engineering Specialist, FM Global		
09:50	AN UPDATE ON THE WORK OF THE IEEE ELECTRICAL MACHINERY COMMITTEE GRID CODE TASK FORCE Robert Thornton-Jones, Head of Technology - Controls Engineering, Brush Electrical Machines		
10:10	QUESTION AND ANSWER SESSION		
10:25	NETWORKING REFRESHMENT BREAK		
	STEAM TURBINE TECHNOLOGIES	GENERATOR TECHNOLOGIES	
11:00	NANOSTRUCTURED CVD W/ WC COATING WITH ENHANCED RESISTANCE TO WATER DROPLET EROSION CAN EXTEND LIFE OF STEAM TURBINE BLADES Dr.Yuri Zhuk, Technical Director, Hardide Plc	NEW GENERATION TURBO GENERATORS CAPABLE OF HIGH CYCLIC OPERATION WITH MINIMAL SUPERVISION AND MAINTENANCE EFFORT Andrew Crosby, Section Head Generator Service Engineering, Siemens Newcastle	
11:20	STEAMPATH TECHNOLOGY - ADVANCED COATINGS AND SEALS James Stagnitti, Combined Cycle Steam Turbine Services Leader, GE	UNDERSTANDING YOUR GENERATOR – WHY CHANGING THE DESIGN MAY NOT BE A GOOD IDEA David Wallis, Director, Rendcombe Consultancy Ltd	
11:40	PORTFOLIO OF HIGHLY EFFICIENT LAST STAGE BLADES FOR HIGH BACK PRESSURES Ondrej Novák, R&D Specialist, Doosan Skoda Power	IMPROVING RELIABILITY OF GENERATOR STATOR COOLING WATER SYSTEMS Matthias Svoboda, President, SvoBaTech AG	
12:00	RETROFITTABLE INNER CASING RADIAL AXIAL STAGE ("RADAX") STEAM TURBINE UPGRADE FOR IMPROVED RELIABILITY AND DURABILITY IN A GROWING RENEWABLE POWER GENERATION MARKET Fabrizio D'Agostino, Global Product Manager, Shaftline Steam Turbines & Generators, Ansaldo Energia	STATOR BAR DESIGN MANUFACTURING AND TESTING Russell J. Chetwynd, Service Manager, National Electric Coil	
12:20	QUESTION AND ANSWER SESSION	QUESTION AND ANSWER SESSION	
12:35	NETWORKING LUNCH		
	STEAM TURBINE INTEGRITY	GENERATOR INTEGRITY	
13:35	NUMERICAL LIFETIME ASSESSMENT OF STEAM TURBINE COMPONENTS Simon Farley, Leader, Mechanical Integrity, Steam Turbine Engineering, GE	AUTOMATIC BRUSH LIFTING SYSTEM FOR GENERATORS AND/OR SYNCHRONOUS CONDENSERS USING STATIC EXCITATION Johannes Beyer, Generator Lifetime Performance Engineer, Siemens	
13:55	EFFECT OF WET STEAM INDUCTION DURING SHUTDOWN PROCESS, STEAM TURBINE CASE Varach Sangthongstid, Engineer, Steam Turbine Department, Electricity Generating Authority of Thailand	GENERATOR MOTORING INCIDENT Roy Beardshaw, Head of Engineering, Brush Electrical Machines	
14:15	MANAGEMENT OF PLANT RISKS – RISK CRITERIA, LIMITS AND ASSESSMENT METHODS Tobias Gabl-Zimmek, Steam Turbine Automation - Functional Safety Engineer, Siemens AG	GENERATOR RETAINING RING INSPECTION BEST PRACTICE Chris Ward, Lead Inspection Engineer, RWE Generation UK	
14:35	ANALYSIS AND MODIFICATION OF SHAFTLINE TORSIONAL EIGENFREQUENCIES Bert Menshaert, Senior Steam Turbine Engineer and Jean-Louis Farvacque, Powertrain Technology Manager, Engie	SPEAKER TO BE ANNOUNCED	
14:55	QUESTION AND ANSWER SESSION	QUESTION AND ANSWER SESSION	

PROGRAMME

15:15	15 NETWORKING REFRESHMENT BREAK			
	PLANT OPERATION	PLANT CONSTRUCTION AND COMMISSIONING		
15:45	STEAM TURBINE BEARING OPERATING INCIDENTS AND INVESTIGATION Mike Jones, Principal Engineer, Steam Turbine Engineering, GE	KEADBY 2 NEW BUILD CCGT Mark Birley, Head of Product Engineering, SSE and Andreas Pickard, Head of R&D Management Energy Solutions, Siemens AG		
16:05	DEVELOPMENT OF HOT STANDBY MODE FOR FLEXIBLE STEAM TURBINE OPERATION George Cleaver, Steam Turbine Thermodynamics And Operation Engineer, Siemens Newcastle	COMMISSIONING OF STEAM TURBINES: NEW BUILD AND POST OVERHAUL James Betts, Steam Turbine Engineer, Uniper Energy		
16:25	BUILDING VIBRATION: TURBINE GENERATOR SHAFT-LINE INVESTIGATION AND RESOLUTION - CASE STUDY Lee Beresford, Condition Monitoring Team Leader, Uniper Energy	AN INTEGRATED STRATEGY FOR ASSET VALUATION AND DISPOSAL OF SURPLUS AND REDUNDANT STEAM TURBINES AND ANCILLARY EQUIPMENT Mike Craigie, Owner, Craigie Engineering Sales & Services (CESS)		
16:45	DOUBLING THE INSPECTION INTERVALS OF STEAM TURBINE COMPONENTS WITH CONDITION BASED MAINTENANCE Andreas Schaarschmidt, Technical Project Lead, Advisory Engineer, Siemens AG	QUESTION AND ANSWER SESSION		
17:05	QUESTION AND ANSWER SESSION			
17:20	CLOSE OF CONFERENCE DAY ONE			
18:30	NETWORKING DRINKS RECEPTION			
19:30	NETWORKING DINNER			

	THURSDAY 14TH MARCH 2019		
08:30	REGISTRATION AND REFRESHMENTS		
09:00	CHAIR'S OPENING REMARKS		
	BEST PRACTICE IN STEAM TURBINE SERVICE	BEST PRACTICE IN GENERATOR SERVICE	
09:10	MANAGING END OF STATION LIFE TURBINE MAINTENANCE Ajaz Khan, Engineering Manager, EDF Energy	INTEGRITY ASSESSMENT AND SUBSEQUENT REPAIR OF GENERATOR ROTOR ARCING DAMAGE FOLLOWING REVERSE POWER INCIDENTS Jamie Kirk, Generator Operational Support Engineer, Siemens	
09:30	RECENT DEVELOPMENTS IN ADDITIVE MANUFACTURING METHODS FOR ON- SITE PARTS REFURBISHMENT Christoph Doeppe, Head of Welding Technology, Siemens AG	TURBO GENERATOR TESTING WITH THE ROTOR IN SITU Jan Willem Noteboom, DEKRA	
09:50	ADVANCED REMOTE VISUAL INSPECTION FOR TURBINES Ross Woodside, Senior Visual Inspector, Visual Testing Services	SYNCHRONOUS CONDENSER SOLUTIONS Wolfgang Walter, Generator Product Line Engineering – Synchronous Condenser Product Leader, GE Power Samir Besirevic, Maintenance Engineer – Electrical, Uniper Energy	
10:10	STEAM TURBINE WET DROPLET EROSION: AVAILABILITY IMPROVEMENT PROGRAM IMPLEMENTED AT UAE-BASED POWER STATION Enrico Foglino, Mechanical Engineer, Ansaldo Energia SpA	GENERATOR MOTORING. IT HAPPENS MORE THAN YOU THINK! Wojciech Betlej, International Business Development Manager, Quartzelec	
10:30	QUESTION AND ANSWER SESSION	QUESTION AND ANSWER SESSION	

For the most up-to-date and detailed programme for the event, please visit: www.imeche.org/stug

[•] This programme is subject to change.

[•] The Institution is not responsible for the views or opinions expressed by individual speakers.

PROGRAMME

10:45	NETWORKING REFRESHMENT BREAK		
	GENERATOR INSPECTION AND MONITORING	TURBINE GENERATOR OIL SYSTEMS	
11:15	ON-LINE PARTIAL DISCHARGE CONDITION MONITORING TECHNIQUES OF ROTATING MACHINES Speaker to be announced, HVPD	OIL MANAGEMENT Graham Young, Rotating Equipment Specialist, EDF Energy	
11:35	ON-LINE PD TESTING OF ROTATING MACHINES - INFLUENCE OF STATOR WINDING IMPREGNATION PROCESS Howard Sedding, Insulation Engineer, Qualitrol Iris Power	ELIMINATION OF ELECTROSTATIC DISCHARGE IN HYDRAULIC AND LUBRICATING CIRCUITS, A HISTORICAL PERSPECTIVE John Duchowski, Corporate Director R&D Filtration, HYDAC	
11:55	LIFE CYCLE MAINTENANCE COST IMPROVEMENT USING INNOVATIVE TECHNOLOGY IMPLEMENTATION FOR GENERATOR ROBOTIC INSPECTIONS Fabrizio D'Agostino, Global Product Manager, Shaftline Steam Turbines and Generators, Ansaldo Energia	SPEAKER TO BE ANNOUNCED	
12:15	GENERATOR DE-GASSING AND PURGING: BEST PRACTICES FOR SAFE PLANT OPERATION Gus Graham, Director of Products & Markets – Hydrogen Systems, International, Environment One Corporation	SPEAKER TO BE ANNOUNCED	
12:35	QUESTION AND ANSWER SESSION	QUESTION AND ANSWER SESSION	
12:50	NETWORKING LUNCH		
	TURBINE GENERATOR PLANT OPTIMISATI	ON	
13:50	REPLACEMENT TURBINE CONTROL SYSTEMS Eetu Oittinen – Product Manager Turbine Automation, Valmet Automation Ltd		
14:10	INTRODUCING A RISK BASED TURBINE-CENTRELINE MAINTENANCE STRATEGY TO A NUCLEAR POWER PLANT Lia Bucks, Consultant, Decision Analysis Services		
14:30	OPTIMISING FLEXIBLE ELEMENT COUPLING SELECTIONS FOR TURBINE AND GENERATOR APPLICATIONS Neil Slater, Sales Support Engineer, John Crane		
14:50	ACHIEVING BETTER BOLTING WITH NORD-LOCK: THE USE OF MULTI-JACKBOLT TENSIONER FASTENERS FOR HIGH-DUTY BOLTED JOINTS Ian Mander, Technical Sales Engineer, Nord-Lock Group		
15:10	QUESTION AND ANSWER SESSION		
15:25	NETWORKING REFRESHMENT BREAK		
	ADVANCED INSPECTION TECHNIQUES		
15:55	ROBOTIC INSPECTION TECHNOLOGY FOR 'Tatsuya Ishikawa, Specialist, Toshiba	TURBO-GENERATOR	
16:15	RECENT INSPECTION AND REPAIR TECHNOLOGIES FOR BLADE ATTACHMENTS OF LOW PRESSURE STEAM TURBINE ROTORS Hans Rauschenbach, Siemens Power Generation Services		
16:35	INVESTIGATION AND REPAIR OF A ROTOR CRACK IN A STEAM TURBINE OF OTHER MANUFACTURE OPERATING IN A FLEXIBLE SEGMENT Klaus Helbig, Engineering Manager - Life Cycle Condition Assessment, GE		
16:55	SPEAKER TO BE ANNOUNCED		
17:15	QUESTION AND ANSWER SESSION		
17:25	CHAIR'S CLOSING REMARKS		
17:30	END OF CONFERENCE		

HOW TO BOOK YOUR PLACE

FEES AND CHARGES

Registration fees include entry to the sessions, refreshments and a copy of the conference proceedings

Delegate Type	EARLY BIRD ENDS 25 JANUARY 2019	STANDARD RATE
Member, IMechE/supporting organisation	£590 + VAT = £708	£650 + VAT = £780
Non-member	£750+ VAT = £900	£830 + VAT = £996
Student/Retired	£215 + VAT = £258	£230 + VAT = £276

THREE WAYS TO BOOK

1 Online:

www.imeche.org/stug

2 Email:

eventenquiries@imeche.org

3 Phone

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Please read the information listed below as each booking is subject to the Institution's standard terms and conditions.

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Completed application forms should be returned to the address above, along with the correct payment. Attendance at the event will be confirmed on receipt of the full balance. All participants are advised to bring a copy of their confirmation with them on the day, to ensure the fastest possible entry.

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Please note that while speakers and topics were confirmed at the time of publishing, circumstances beyond the control of the organisers may necessitate substitutions, alterations or cancellations of the speakers and/or topics. The Institution reserves the right to alter or modify the advertised speakers and/or topics if necessary without any liability to you whatsoever. Any substitutions or alterations will be updated on the event's webpage as soon as possible.

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The organisers do not accept liability for any injuries or losses of any nature incurred by delegates and/or accompanying persons, nor for loss or damage to their luggage and/or personal belongings.

CONFERENCE VENUE

Manchester United Football Club Sir Matt Busby Way Old Trafford Manchester M16 0RA

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Institution of MECHANICAL ENGINEERS

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OTHER EVENTS TO LOOK FOR



NON DESTRUCTIVE TESTING 2019

14 March 2019, Manchester

Gain a clear overview of the current techniques and technologies available for safe and compliant non destructive testing. The seminar bridges the gap between current best practice, findings from research and future applications to achieve faster, more accurate and cost-effective testing.

www.imeche.org/ndt



ESSENTIAL MANAGEMENT SKILLS 2019

3-5 April 2019, Coventry

Improve your ability to manage people, projects and teams, as well as motivate you to take control of your own development. This hugely popular annual programme focuses on developing leadership, communication and project management skills for engineers.

www.imeche.org/ems

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