12TH EUROPEAN FLUID MACHINERY CONGRESS

Institution of MECHANICAL ENGINEERS

Fluid Machinery Group **Conference**

6-7 October 2014
The Waldorf Astoria Edinburgh The Caledonian
www.imeche.org/events/C1395



Following the success of our previous European Fluid Machinery Congress we are returning to Edinburgh this October for the 12th event in the series.

Manufacturers and engineers face growing challenges as technology develops. Ever more stringent demands are driving changes in industry operating practices, while new emerging applications such as shale gas and coal bed methane impose demands for operation under high pressures and temperatures.

This congress showcases the latest fluid machinery technology available and provides a forum for sharing valuable experiences around design, operation and maintenance.

Hear from industry leaders from **BP**, **AESSEAL** PLC, Shell, and TNO to learn how you can improve fluid machinery efficiency and save your company money.

WHEN WHERE 6-7 October 2014

Caledonian Hilton, Edinburgh **BOOK ONLINE** www.imeche.org/events/C1395

BENEFITS OF ATTENDANCE:

- **Discover** the latest advances in fluid machinery technology
- **Learn** about new reciprocating compressor solutions for offshore applications
- **Examine** root cause analysis of vibration in pipe systems with centrifugal pumps
- **Understand** the challenges in the design of centrifugal pumps for ultra-high-pressure injection duties
- Find out how to improve your critical machine 'up time'
- **Develop** your understanding about thermal spray coatings for fluid machinery

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PROGRAMME						
	DAY 1	MONDAY 6 OCTOBER 2014				
	09:00	REGISTRATION AND REFRESHMENTS				
TURBOMACHINERY DEVELOPMENT		SESSION 1				
DEVELOPMEN I	09:30	WELCOME AND INTRODUCTION Ivor Rhodes, ACE Cranfield Ltd				
	09:40	KEYNOTE: A RETROSPECTIVE REVIEW OF SOME TROUBLESOME TURBINE BLADE FAILURES Dr. Harrald Carrick, Prime Ltd • A variable speed machine - 10MW steam turbine driving a recycle gas compressor • A constant speed machine - two casings of an air compressor • Measures adopted to prevent repetition				
	10:10	OPTIMISATION OF EFFICIENCY OF AXIAL FANS Dr. Niels Kruyt, University of Twente, Pepijn Pennings, Delft University of Technology, Ruud Faasen, Vostermans Ventilation • Design method • Three-dimensional blade shape • RANS-based CFD-simulations				
	10:35	CFD ANALYSES OF THE PULSATILE FLOWS IN A TWIN-ENTRY RADIAL TURBINE Mahfoudh Cerdoun, Ecole Militaire Polytechnique, Adel Ghenaiet, University of Sciences and Technology • Geometric modelling and grid generation • Performance of a twin radial turbine under pulsating flow • Analysis of volute/rotor/diffuser interactions				
	11:00	NETWORKING BREAK				
MECHANICAL SEALING		SESSION 2				
SEALING	11:30	API TYPE PRESSURISED DUAL SEALS - DESIGN CONFIGURATIONS FOR CONTAMINATED UPSTREAM PUMPING APPLICATIONS Richard Jonathon Smith, AESSEAL PLC • Performance comparison of differing configurations • Barrier fluid pressures • Seal Faces Optimisation				
	11:55	COUPLED MODELLING OF MECHANICAL SEAL FACES AND SECONDARY SEAL ASSEMBLIES Dr. Christopher John Carmody, AESSEAL PLC • Modelling techniques • Design features • Multi-physics models				
	12:20	NETWORKING LUNCH				
CENTRIFUGAL PUMPS OPERATIONAL PROBLEMS & SOLUTIONS		SESSION 3				
	13:20	EXPERIMENTAL INVESTIGATION OF PRESSURE FLUCTUATIONS IN A HIGH-ENERGY CENTRIFUGAL PUMP STAGE AT OFF-DESIGN CONDITIONS Dr. Stefan Berten, Sulzer Pumps Ltd, Mohamed Farhat, François Avellan, Laboratory for Hydraulic Machines, Philippe Dupont, Sulzer Pumps Ltd Rotor-Stator interaction in centrifugal pumps Experimental investigations Detection of flow separation				
	13:45	COATINGS HELP TO IMPROVE CENTRIFUGAL PUMP RELIABILITY Vugar Mammadov, BP International, Ken Tacon, BP Exploration & Production Company Limited, Ben Davies, Sulzer Pumps, Natig Ahmedov, BP Exploration Caspian Sea Limited Reliability targets for centrifugal pumps Surface hardening treatments to improve pump service life Pump design and operating constraints				

PROGRAMME						
	DAY 1	MONDAY 6 OCTOBER 2014				
	14:10	FIBRE REINFORCED CERAMIC BEARINGS FOR COOLING WATER PUMP APPLICATIONS Michael Peters, DOW Chemical Cooling water system Operation pump problems Fibre reinforced bearings				
	14:35	NETWORKING BREAK				
SCREW COMPRESSORS DEVELOPMENT & OPERATION	15:05	SCREW COMPRESSORS WITH VARIABLE GEOMETRY ROTORS - ANALYSIS OF DESIGNS BY CFD Professor Ahmed Kovacevic, Rane Sham, Nikola Stosic, City University London • Grid generation for variable geometry screw rotors • Performance of compressors with various configurations • Pressure variations				
	15:30	A WORKING CONICAL SCREW COMPRESSOR Olly Dmitriev, Eugene Tabota, VERT Rotors Up to 22 bar (air) at 1000 rpm in a single stage Principles of operation and test results CAD software for automatic building of conical screws				
	15:55	DESIGN OF NEW SILENCERS FOR A SCREW COMPRESSOR Leonard Van Lier, Harry Korst, Jan Smeulers, TNO Pulsation analysis of compressor systems Impact of variance in the gas composition Field case; history and mitigation strategies				
	16:20	CHAIR'S CLOSING REMARKS				
	16:30	CLOSE OF DAY ONE				
	19:00	CONFERENCE DINNER				
	DAY 2	TUESDAY 7 OCTOBER 2014				
	08:30	REFRESHMENTS				
	09:00	CHAIR'S OPENING REMARKS Ivor Rhodes, ACE Cranfield Ltd				
FLUID MACHINERY		SESSION 5				
MODELLING PART 1	09:10	KEYNOTE: REVIEW AND STATE OF THE ART OF REGENERATIVE LIQUID RING PUMPS Nilla-Helene Donata Karlsen, George Athanasios Aggidis, Lancaster University • Mathematical analysis • Computational modelling • Experimental testing				
	09:40	VIBRATION EFFECTS OF ENTRAPPED LIQUIDS Bert Koop, Siemens, Frits De Jongh, Turbocare Gas turbine driven centrifugal compressor units testing Analysis and experimental verification Influences of synchronous behaviour of entrapped oil				
	10:05	A CFD STUDY ON DESIGN PARAMETERS ACTING IN CAVITATION OF POSITIVE DISPLACEMENT PUMP Aldo Iannetti, Matthew Stickland, William Dempster, Strathclyde University • Description of the problem, CFD model and adopted hypothesis • Discussion of the results obtained • Conclusion (discussion of the capability of CFD technique and future improvements)				
	10:30	NETWORKING BREAK				

SESSION 6 FLUID MACHINERY IODELLING PART 2 11:00 THEORETICAL ANALYSIS TO CALCULATE AXIAL THRUST IN MULTISTAGE **CENTRIFUGAL PUMPS** Abhishek Bhatia, ClydeUnion Pumps • Axial thrust in multistage centrifugal pumps • Rotor-Stator flow model • Theoretical modelling and results TURBOCOMPRESSOR **SESSION 7 OPERATION** COMPARATIVE STUDY OF DIFFERENT EROSION MODELS IN AN EULERIAN-11:25 **LAGRANGIAN FRAME USING OPENFOAM®** Alejandro López, Matthew Stickland, William Dempster, University of Strathclyde Erosion models · Wear profiles • Open source CFD package 11:50 **NETWORKING LUNCH** 13:00 SHELL LEMAN COMPRESSION UPGRADE PROJECT Murray Forsyth, Shell UK Ltd, Pierpaolo Rocchi and Francesco Campanile, GE Oil and Gas • Refurbishment/replacement of ageing or obsolescent topside equipment Equipment selection, specification and design · Manufacture, testing, installation and pre-commissioning 13:25 **GRONINGEN 2ND PHASE COMPRESSION PROJECT** Eunice Liow, Nederlandse Aardolie Maatschappij, Herbert Goorhuis, Shell Projects & Technology • Double End Driven Compression train with Active Magnetic Bearings (AMBs) Pilot plant as demonstrator • Risk assessment and development assurance program DEVELOPMENT OF A REACTIVE SILENCER FOR TURBO COMPRESSORS 13:50 González Díez Néstor, Jan Smeulers, TNO Turbo compressors can generate tonal noise • Principal mechanisms for the reduction of sound · Silencer design and acoustic modelling 14:25 AGEING OF CENTRIFUGAL COMPRESSORS Barry Hall, Dr. Aiyad Gannan, Altug Bilgic, Weir • Managing equipment life cycle Inspection • Compressor maintenance strategy 14:50 **CHAIR'S CLOSING REMARKS** END OF CONFERENCE 15:00

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• This programme is subject to change.

PROGRAMME

• The Institution is not responsible for the views or opinions expressed by individual speakers.

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- Arie Aartsen, ArtsenCrafts BV
- Professor Ahmed Kovacevic, City University London
- Robert Brown, Sulzer Pumps

- Paul Hancock, Aker Solutions
- Frits de Jongh, Turbocare (a Siemens company)
- Jan Smeulers, TNO Science and Industry
- Pharic Smith, Weir Engineering Services
- Stephen Shaw, AESSEAL (Group Engineering Director)
- Simon Whatley, Thames Water
- Andrew Walker, Sabic Europe

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17 September 2014

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