# PIPING AND PIPELINE RISK-BASED INSPECTION MINIMISING FAILURES THROUGH GREATER AWARENESS

Institution of MECHANICAL ENGINEERS

9 December 2014 Aberdeen Marriott Hotel, Aberdeen www.imeche.org/events/C1420

Pressure Systems Group **Seminar** 



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## PIPING AND PIPELINE RISK-BASED INSPECTION

9 December 2014, Aberdeen Marriott Hotel, Aberdeen

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THE PRESSURE ON THE OFFSHORE AND ONSHORE INDUSTRIES IS GROWING AS THE NEED TO REDUCE PIPELINE AND PIPING FAILURES HAS BECOME A PRIORITY.

Piping and Pipeline Risk-Based Inspection will deliver an engaging and honest insight into the successes and failures of the pipeline industry. This event will bring together case studies from operators seeking to maintain high production levels and showcasing the strategies, approaches and solutions used to prevent pipeline failures. Join us on 9 December to address key topics, including: RBI management (offshore and onshore), the benefits and properties of corrosion resistant alloys and isolation valve implementation.

#### within the piping and pipeline sector

BENEFITS OF ATTENDANCE:

other dedicated piping seminar

as TWI share their experiences

across conical spring washers

Hear more operator case studies than any

 Learn how Apache recently installed the subsea isolation valve at Forties Charlie

• **Discover** the Bayesian Approach to RBI

• **Understand** how Shell have recently

reduced the percentage of leakages

• **Network** with key industry figures

# SUPPORTING ORGANISATIONS:









## OUR EXPERT SPEAKING PANEL INCLUDES:



PAUL JACKSON
CHAIR PRESSURE SYSTEMS
GROUP
INSTITUTION OF
MECHANICAL ENGINEERS



ROBIN HASTINGS FIELD ENGINEER SHELL



MARK RICHARDSON NORTH SEA PROJECTS GROUP MANAGER APACHE

See page 5 for full speaker list

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#### BENEFITS OF SPONSORING

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- Raise awareness of your operation
- Improve perception of your brand
- Influence other organisations' spending plans

For more information please call +44 (0)20 7973 1309 or email sponsorship@imeche.org

	TUESDAY 9 DECEMBER 2014
08:30	REGISTRATION AND REFRESHMENTS
09:00	CHAIR'S OPENING REMARKS Paul Jackson, Chair Pressure Systems Group, Institution of Mechanical Engineers
09:10	KEYNOTE ADDRESS: SETTING RBI STANDARDS TO MINIMISE FAILURES Confirmed representative from HSE  • Improving knowledge and awareness of degradation mechanisms for offshore pipelines through the development of a competent authority • Strategies for working with industry to enhance inspection techniques for HPHT and aged pipelines • How to optimise pipeline efficiency by reducing operational risk
09:40	A CASE STUDY BY APACHE NORTH SEA: INSTALLATION OF THE 36" SUBSEA ISOLATION VALVE AT FORTIES CHARLIE Mark Richardson, North Sea Projects Group Manager, Apache  • Understanding and mitigating risk from pipelines  • The regulatory requirement for SSIVs  • Planning and execution of a major pipeline intervention
10:10	ONSHORE RISK BASED INSPECTION Confirmed representative from ABB
10:40	NETWORKING REFRESHMENT BREAK
11:10	PUSHING FOR A LONG TERM AGEING LIFE EXTENSION (ALE) STRATEGY Stelios Kalidakis, Pipeline Technical Authority, Nexen  • Maintaining a strong performance, successes so far  • 2014: oil export Intel Pig run and Tel Prod pipelines IP run  • Utilising fabric maintenance on the main oil export pipework
11:40	CASE STUDY: ANALYTIC SELECTION OF CONICAL SPRING WASHERS TO MITIGATE FLANGE LEAKING DUE TO THERMAL SWINGS Robin Hastings, Field Engineer, Shell  • An introduction to the problem  • Mitigation against the affects of thermal swings on large flanged joints  • Recreating possible worst case scenarios
12:10	OUESTION AND ANSWER PANEL SESSION Paul Jackson, Chair Pressure Systems Group, Institution of Mechanical Engineers Mark Richardson, North Sea Projects Group Manager, Apache Stelios Kalidakis, Pipeline Technical Authority, Nexen Robin Hastings, Field Engineer, Shell Delegates will be given the opportunity to ask questions to the morning's speakers. Should delegates wish to put forward a question prior to the event please email your question to eventenquiries@imeche.org
12:40	NETWORKING LUNCH

#### 13:40 REVISION OF RBI STRATEGIES POST CHEVIOT

Karen Robertson, Piping, Pressure Vessel and Valves Technical Authority, Total E&P

- Re-approaching inspection methods of in-situ ring type joints
- Understanding alternative methods post Cheviot
- New considerations to improve inspection methods

#### 14:10 BAYESIAN APPROACH TO RISK-BASED INSPECTION USING API 581

Martin Quinn, Project Leader Integrity Management Group, TWI

- Converting qualitative data into quantitative results
- Closing the loop; how to validate your assumptions
- Implications for life extensions

#### 14:40 NETWORKING REFRESHMENT BREAK

#### 15:10 AN OPERATOR'S IMPROVED RESPONSE TO RBI STRATEGIES

Confirmed representative from ConocoPhillips

- Working harder to identify potential degradation mechanisms
- Minimising shutdowns and losses across offshore assets through a revision of existing strategies
- Evolving current RBI strategies to meet future challenges

#### **15:40** QUESTION AND ANSWER PANEL SESSION

Paul Jackson, Chair Pressure Systems Group, Institution of Mechanical Engineers

Karen Robertson, Piping, Pressure Vessel and Valves Technical Authority, Total E&P

Martin Quinn, Project Leader Integrity Management Group, TWI

A final opportunity for delegates to ask questions or make any comments to the chair and afternoon's presenters

#### 16:10 CHAIR'S CLOSING REMARKS

Paul Jackson, Chair Pressure Systems Group, Institution of Mechanical Engineers

#### **16:20** END OF SEMINAR

#### Find out more about our speakers at www.imeche.org/events/C1420

- This programme is subject to change.
- The Institution is not responsible for the views or opinions expressed by individual speakers.

#### **Organising committee:**

#### SPEAKERS AND CONTRIBUTORS



SHARING LOCAL
BEST PRACTICE
THROUGH CASE
STUDIES IS ESSENTIAL
IF THE NORTH SEA
IS TO THRIVE AND
MAXIMISE OIL
RECOVERY WHEN
COMPETING FOR
GLOBAL CAPITAL.

- Mark Richardson, North Sea Projects Group Manager, Apache

## PAUL JACKSON CHAIR PRESSURE SYSTEMS GROUP, INSTITUTION OF MECHANICAL ENGINEERS

Paul Jackson is a Fellow of the Institution of Mechanical Engineers and is Chair of the Pressure Systems Group. Paul started his engineering career at Compair Reavell in Ipswich as an apprentice fitter and graduated six years later with a degree in Mechanical Engineering from Loughborough University. Paul then joined NNC and worked for nine years on the steam generators for Hartlepool and Heysham nuclear power stations. When these were commissioned Paul joined ICI in 1986 to lead the NW vessels team. He now works for ABB Consulting who purchased the engineering department of ICI in 2001. Paul is now Function Leader of Inspection at ABB Consulting, a UKAS accredited pressure systems inspection service, and leads ABB's team of Integrity Management Team Consultants in the NW.

#### MARK RICHARDSON NORTH SEA PROJECTS GROUP MANAGER, APACHE

Mark Richardson is a qualified project manager, holds a Master of Science in Offshore Engineering with distinction and a Master of Business Administration, both from the Robert Gordon University. Mark joined Apache in 2003 as part of the acquisition of the Forties Field, and since the Apache takeover he has been a member of the Apache North Sea Management Team. Prior to joining Apache, Mark worked for BP, Lloyds Register Integrity Management, North East Corrosion Engineers and various subsea contractors in Aberdeen. The first 12 years of his working career were spent in the military as a Captain in the Royal Engineers, serving with the Commando Brigade and specialising in military diving operations.

#### ROBIN HASTINGS FIELD ENGINEER, SHELL

Robin Hastings graduated with an MEng in Mechanical Engineering from Edinburgh University in 2008. Robin spent a short time working for Scottish Power on a maintenance improvement project before joining Shell in Aberdeen in their offshore inspection team. Robin's early career development was as an Inspection Engineer, focusing on NDT and Non-Intrusive Inspection, before moving into the Mechanical Static discipline. In this capacity he has spent the last three years supporting Shell's onshore gas plants with front line assistance for all issues relating to Mechanical Static equipment. Engineering is a lifelong passion of Robin's, and he thrives on the variety of different problems that he is faced with in his day-to-day work.

#### SPEAKERS AND CONTRIBUTORS



THE NEED TO SHARE **BEST PRACTICE** AND LESSONS LEARNED WITHIN THE PIPING AND PIPELINE INDUSTRY IS KEY TO IMPROVING COMPLIANCE.

- Paul Jackson, Chair Pressure Systems Group, Institution of Mechanical Engineers

#### KAREN ROBERTSON

#### PIPING, PRESSURE VESSEL AND VALVES TECHNICAL AUTHORITY, TOTAL E&P

Karen Robertson has worked in the oil, gas and chemicals industries in the UK and internationally for 25 years. She has been a Technical Authority with Total since 2009 and sits on several industry committees.

#### MARTIN QUINN

#### PROJECT LEADER INTEGRITY MANAGEMENT **GROUP, TWI**

Martin Quinn joined TWI in 2012 and has been involved with the design and upgrade of various modules of TWI's software suite (Riskwise). Over the past two years Martin has worked in ADMA OPCO (Abu Dhabi) designing and implementing a customised RBI approach on both downstream and offshore assets. Prior to joining TWI UK Martin was a Structural Integrity Project Leader at TWI SEA in KL office and was involved in various RBI implementations for oil, gas and power installations and RBI implementation for PHE (Indonesia).

#### STELIOS KALIDAKIS

#### PIPELINE TECHNICAL AUTHORITY, NEXEN

Stelios Kalidakis has been with Nexen since 2011 where he joined as Senior Pipeline Engineer and then in 2013 assumed the position of Lead Pipeline Engineer. Prior to joining Nexen Stelios worked at Subsea 7, Genesis Oil and Gas Consultants as Senior Corrosion Engineer. Stelios holds a PhD in High Temperature Corrosion from the University of Manchester.

#### LAST YEAR'S ATTENDING COMPANIES INCLUDE:

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#### **BOOKING FORM**

**EVENT CODE: C1420AB** 

#### **EARLY BIRD ENDS 31 OCTOBER**

#### PIPING AND PIPELINE RISK-BASED INSPECTION

9 December 2014 Aberdeen Marriott Hotel, Aberdeen AB21 7AZ

REGISTRATION Please complete in capitals.	
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First Name	Job Title
Membership No	Institution
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Do you have any special requirements?	
How did you hear about this event? $\square$ Direct ma	ail $\square$ Website $\square$ Colleague $\square$ Other
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#### FEES AND CHARGES Please complete the appropriate box

Registration fees include entry to the sessions, refreshments, lunch and a copy of the event proceedings.

	EARLY BIRD RATE Before 31 October 2014	STANDARD RATE	TOTAL
Member, Institution of Mechanical Engineers	£250.00+VAT	£299.00+VAT	£
Member, supporting organisation	£250.00+VAT	£299.00+VAT	£
Non-member	£320.00+VAT	£379.00+VAT	£
Student/retired	£65.00+VAT	£75.00+VAT	£

#### PAYMENT DETAILS

Payment must accompany this registration form. Registration will be confirmed only on receipt of full payment.

#### PLEASE INDICATE METHOD OF PAYMENT:

	Cheque Cheques should be made payable to IMechE and crossed. Please note international delegates may pay only by credit card, BACS or banker's draft. A copy of the draft must accompany this form. It is the delegate's responsibility to pay any bank charges.							
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	Card type: 🗆 Visa 🗀 MasterCard (please note we cannot accept American Express, Diners Club or Maestr							
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	Billing Address of Cardholder (if different from above)							
		Postcode						
Amount to be Deducted		Signature						
	BACS BACS bank transfers can be made to: IMechE Current Account, NatWest Sort Code: 60-40-05 Swift Code: NWAPKGP21	Acc No: 0081	7767	h.	7767			

☐ **Invoice (UK residents only)** Delegates wishing to be invoiced must provide an order number.

A copy of the draft must accompany this form.

If your company does not use order numbers please include a formal request for invoicing on your company's letterhead. A charge of £10 +VAT will be made to cover additional administration costs. Invoices are payable on receipt and no alterations to these terms will be accepted.				
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#### **FIVE WAYS TO BOOK**

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Email

eventenquiries@imeche.org

Phone

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4 Post completed booking form to:

**Event Registrations** Institution of Mechanical Engineers 1 Birdcage Walk London SW1H 9JJ

+44 (0)20 7304 6845

Please read the information listed below as each booking is subject to the Institution's standard terms and conditions

#### CONDITIONS OF BOOKING

Completed application forms should be returned to the address above, along with the correct payment. Attendance at the event will be confirmed on receipt of the full balance. All participants are advised to bring a copy of their confirmation with them on the day, to ensure the fastest possible entry.

#### SPECIAL REQUIREMENTS

Please inform us of any special requirements, ie. dietary or access, on the relevant section of this form.

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#### OTHER EVENTS TO LOOK FOR:





#### PRODUCTION EFFICIENCY: REVERSING A DECLINING TREND

With greater investment needed to maintain ageing assets in order to increase their level of production, comes an opportunity for the offshore industry to share best practice and learn from their partners. The solutions to improve production efficiency are not quick but the initiative to action improvements are and need to be shared so that financial investment continues across the UKCS.

www.imeche.org/events/C1419

19-20 November 2014 North Lincolnshire

### LARGE SCALE BULK STORAGE AND HANDLING

As the UK continues to push its renewable energy policy, the demand on imported bulk materials such as coal and wood pellets is growing and the pressure to handle and store such materials safely is a priority for the whole sector

www.imeche.org/events/S6155



3 December 2014 London

## AGEING PLANT: MINIMISING HAZARDS THROUGH BETTER DETECTION TECHNIQUES

To get the best out of structures that are highly susceptible to deterioration, a greater emphasis must be placed on detection. This event will provide case studies showcasing the various different types of detection techniques that ultimately are able to reduce operating costs, reduce hazards and ensure compliance with latest guidance.

www.imeche.org/events/S1826

INFORMATION AND BOOKINGS

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## Institution of MECHANICAL ENGINEERS

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