

STEAM TURBINE AND GENERATOR USER GROUP 2016

Organised by

**Institution of
MECHANICAL
ENGINEERS**

Power Industries Division
Conference

16-17 March 2016
Manchester Conference Centre

More details available at
events.imeche.org/STUG2016

"Great networking opportunity structured around engaging presentation topics"



Jamie Bannister,
Coventional Island Coordinator,
EDF Energy

"Very useful get together for networking and education of what is going on in the industry"



Tim Shurrock,
Alstom

"Good venue, good presentations and networking opportunities"



Tony Wise
Engineering & Maintenance Co-ordinator
RWE Generation

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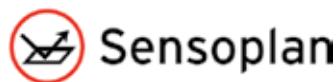
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STEAM TURBINE AND GENERATOR USER GROUP 2016

16–17 March 2016

Manchester Conference Centre



THE ANNUAL TWO-DAY STEAM TURBINE AND GENERATOR USER GROUP 2016 IS THE NEXT IN THIS POPULAR SERIES OF THE INSTITUTION'S POWER GENERATION USER GROUPS.

This must-attend event will enable those involved in the management, operation and maintenance of steam turbines and generators to discuss common problems and issues, exchange ideas, identify potential solutions and learn about new developments.

The Institution's User Groups encourage open debate and problem solving, using informal presentations and discussion forums to promote networking and sharing experiences among the steam turbine generator community.

Key topics include:

- Industry Trends
- Steam Turbine Technologies
- Generator Technologies
- ST Modifications and Enhancements
- Generator Degradation, Failures and Case Studies
- Plant Mothballing
- Plant Operation
- Turbine Overhauls and Life Extension
- Inspection and Monitoring

“Its almost like a family reunion now but the family keeps growing”



Ron Eskdale,
Engineering & Turbine Consultant,
Engineering & Turbine Consultancy Ltd

⊕ ATTEND THIS SEMINAR TO:

- **Learn** from real-life case studies illustrating project experience and best practice
- **Improve** the performance of your plant
- **Discover** updates on the latest industry developments and technologies
- **Hear** advice from leading specialists on a wide number of issues
- **Understand** how to manage and minimise plant risks

“Excellent event from many industry viewpoints”



James Porter,
Principal Electrical Engineer,
Atkins

“Event of the year - a 'must attend' event for all UK engineers”



Bharat Mistry,
Senior Sales Manager,
Siemens

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**EARLY BIRD ENDS
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STEAM TURBINE AND GENERATOR USER GROUP 2016

16-17 March 2016
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- Events and training opportunities
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FEES AND CHARGES Please complete the appropriate box.

Registration fees include entry to the sessions, refreshments, lunch and a copy of the event proceedings.

	EARLY BIRD RATE Until 15 JANUARY 2016	STANDARD RATE	TOTAL
Member, Institution of Mechanical Engineers	£540.00 + VAT	£630.00 + VAT	£
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- Please tick here if you would like to attend the FREE User Group Dinner.
16 March 2015 at 19:00, The Place Hotel, Ducie St, Manchester, Lancashire M1 2TP

Please indicate any dietary requirements.

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SPEAKERS AND CONTRIBUTORS A-Z

BEN ADAMS

ELECTRICAL TECHNICAL EXPERT, ENGIE

JOHN ALAKSIEWICZ

SENIOR TECHNICAL LEADER, GE

RODNEY ALLAM

CHIEF TECHNOLOGIST, 8RIVERS

JO AMEYE

GENERAL MANAGER EUROPE, FLUITEC NV

SAM ATKIN

MECHANICAL ENGINEER, EDF ENERGY - TURBINE SUPPORT GROUP

DARIUSZ BARON

TURBOGENERATOR SPECIALIST, ETHOSENERGY POLAND S.A.

WOLFGANG BEER

R&D ENGINEER, SIEMENS POWER AND GAS

ALESSANDRO CALABRESE

CUSTOMER SUPPORT ENGINEER, MITSUBISHI HITACHI POWER SYSTEMS EUROPE

SIMON CARR

SYSTEM ENGINEER - TURBINE AND AUXILIARIES, EDF ENERGY - HEYSHAM 2 POWER STATION

SCOTT CAVENDISH

PRESIDENT, INDEPENDENT TURBINE CONSULTING LLC

RUSSELL CRADDOCK

SALES AND DISTRIBUTION MANAGER EUROPE, FLUITEC UK

JEAN-LOUIS FARVACQUE

GENERATOR SERVICE MANAGER, ENGIE

LARS FEJRSKOV JENSEN

ENGINEER, DONG ENERGY THERMAL POWER

DOUGLAS GASS

MANAGER MATERIALS ENGINEERING, SIEMENS POWER GENERATION SERVICES

PRAMODCHANDRA GOPI

VICE PRESIDENT, TRIVENI TURBINE

PROFESSOR GARETH HARRISON

CHAIR OF ELECTRICAL POWER ENGINEERING, UNIVERSITY OF EDINBURGH

GEOFF HORSEMAN

CHIEF TURBINE ENGINEER, SIEMENS POWER GENERATION

MIKE JONES

PRINCIPLE ENGINEER, GE

DR BURAK KAPLAN

SERVICE DEVELOPMENT MANAGER, MITSUBISHI HITACHI POWER SYSTEMS EUROPE

HITOSHI KATAYAMA

CHIEF ENGINEER, TOSHIBA CORPORATION

DR TORSTEN-ULF KERN

PRINCIPAL ENGINEER MATERIALS, SIEMENS AG

FRANK LEIDICH

TRANSVERSE TECHNOLOGY UNIT DIRECTOR MANNHEIM, GE POWER

JOE LINDSEY

SENIOR ENGINEER, FRAZER-NASH CONSULTANCY

DR HIDEO NOMOTO

CHIEF FELLOW, TOSHIBA CORPORATION

BILL MOORE

DIRECTOR, TECHNICAL SERVICES, NATIONAL ELECTRIC COIL

LUKAS PROPP

R&D ENGINEER, SIEMENS POWER AND GAS

GAVIN RIPPE

REGIONAL SALES MANAGER, BRUSH ELECTRICAL MACHINES

STEFAN ROSS

APPLICATION ENGINEER, ETHOS ENERGY

STUART ROWE

MANAGER, GE POWER

FORREST RUHGE

PRINCIPAL ENGINEER, SIEMENS ENERGY

MAZHAR SALEEM

KEY ACCOUNT MANAGER, LABORELEC

JAIDEEP SANDHU

HEAD OF SOLAR TRANSMISSION AND ENERGY STORAGE, ENGIE

TIM SHURROCK

ENGINEERING MANAGER, GE POWER

BJARNE SIG ANDERSEN

PRINCIPAL SPECIALIST, RAMBOLL ENERGY – POWER

JOERG SPERLING

PRINCIPAL ENGINEER CHEMICAL, GE POWER

KATHY SUBBS

MANAGER, NEW PRODUCTS, GE POWER SERVICES

JONATHAN THORNS

ENGINEER, GE POWER

DAVID TILLEY

GENERAL MANAGER, TRIVENI TURBINES EUROPE PVT

JULIEN TROMENSCHLAGER

GENERATOR PRODUCT MANAGER, GE POWER

JOHN TZAGKARAKIS

STEAM TURBINE PERFORMANCE ENGINEER, GE POWER AND WATER

DAVE WALLIS

LEAD STEAM TURBINE ENGINEER, RWE GENERATION UK

MIKE WILLIAMSON

REGIONAL SALES MANAGER, BRUSH ELECTRICAL MACHINES

THOMAS WINTERBERGER

PRINCIPAL ENGINEER, GE POWER

STEFANIE WLOCZKA

PROJECT MANAGER, SIEMENS AG

MARK WRIGHT

ELECTRICAL TEST ENGINEER, SIEMENS POWER GENERATION

PROGRAMME

DAY 1 WEDNESDAY 16 MARCH 2016	
08:30	REGISTRATION AND REFRESHMENTS
09:00	CHAIR'S WELCOME AND INTRODUCTION
SESSION 1 INDUSTRY TRENDS	
09:10	IMPACTS OF WIND GENERATION ON THERMAL POWER PLANT OPERATING REGIMES Professor Gareth Harrison, Chair of Electrical Power Engineering, University of Edinburgh <ul style="list-style-type: none"> • High wind penetration fundamentally changes role of thermal generation • Analysis uses advanced system dispatch and wind models to define power plant operation • Important changes in mid-merit behaviour and potential flexibility implications identified
09:30	AN INTRODUCTION INTO SOLAR THERMAL POWER GENERATION Jaideep Sandhu – Head of Solar, Transmission and Energy Storage, ENGIE <ul style="list-style-type: none"> • Introduction to concentrated solar collector technology • Short history and present state of the thermal solar industry • Case studies, challenge and developments
09:50	ALLAM CYCLE Dr Hideo Nomoto, Chief Fellow, Toshiba Corporation and Rodney Allam, Chief Technologist, 8Rivers <ul style="list-style-type: none"> • Design Concept Overview • Research and Development Results • Development Plan
10:10	QUESTION AND ANSWER SESSION
10:30	NETWORKING REFRESHMENT BREAK
SESSION 2 PARALLEL SESSIONS	
	2A STEAM TURBINE TECHNOLOGIES
	2B GENERATOR TECHNOLOGIES
11:00	INNOVATIVE HYBRID TURBINE TECHNOLOGY Pramodchandra U. Gopi, Vice President, Triveni Turbine and David Tilley, General Manager, Triveni Turbines Europe Pvt <ul style="list-style-type: none"> • Hybrid blade path technology with combination of impulse and reaction technologies • Reliability and robustness for turbines • Compact designs and efficiency
11:20	EVOLUTION OF MATERIALS FOR HIGH TEMPERATURE STEAM TURBINES Douglas Gass, Manager Materials Engineering, Siemens Power Generation Services and Dr Torsten-Ulf Kern, Principal Engineer Materials, Siemens AG <ul style="list-style-type: none"> • Materials • High temperature steam turbines • 620°C
11:40	THE 'ARABELLE' STEAM TURBINE Tim Shurrock, Engineering Manager, GE Power <ul style="list-style-type: none"> • Nuclear Turbine Technology • New UK Nuclear Project • New turbine technology for the UK
12:00	THE NEXT GENERATION OF INDUSTRIAL STEAM TURBINES FOLLOWING A MODULARIZED ENHANCED PLATFORM CONCEPT Stefanie Wloczka, Project Manager, Siemens AG <ul style="list-style-type: none"> • Modular Design • Improved efficiency • Improved working conditions
12:20	QUESTION AND ANSWER SESSION
12:40	NETWORKING LUNCH
SESSION 3 STEAM TURBINE MODIFICATION AND ENHANCEMENTS	
13:40	USE OF CRACKED BODY MODELLING TO DE-RISK STEAM TURBINE LIFE EXTENSION Joe Lindsey, Senior Engineer, Frazer-Nash Consultancy <ul style="list-style-type: none"> • Cracked Body Modelling • Custom SIF Solutions • Future Exploitation
14:00	STEAM TURBINE START-UP IMPROVEMENTS Dave Wallis, Lead Steam Turbine Engineer, RWE Generation UK <ul style="list-style-type: none"> • Steam turbine start-up improvements at a CCGT power station • Assessment of the steam turbine start-up and potential improvements • Outcome and results, including the time savings to the stations
14:20	A FLEXIBLE ANALYTICAL CALCULATION APPROACH FOR START-UP TIME- AND LOAD MANAGEMENT OPTIMISATION Wolfgang Beer, R&D Engineer, Siemens Power & Gas and Lukas Propp, R&D Engineer, Siemens Power & Gas <ul style="list-style-type: none"> • Fast and flexible analytical calculation approach • Start-up optimisation • Lifetime optimisation

14:40	HEYSHAM 2 TG7 HP TURBINE - HIGH SHAFT VIBRATION INVESTIGATION AND RECTIFICATION Simon Carr, System Engineer - Turbine and Auxiliaries, EDF Energy - Heysham 2 Power Station and Sam Atkin, Mechanical Engineer, EDF Energy - Turbine Support Group <ul style="list-style-type: none"> • Historical evidence and long term vibration trend • Investigation and diagnosis • Solution design and installation
15:00	QUESTION AND ANSWER SESSION
15:20	NETWORKING REFRESHMENT BREAK
SESSION 4 GENERATOR DEGRADATION, FAILURES AND CASE STUDIES	
15:40	CASE STUDY – EMERGENCY REFURBISHMENT OF NEXEN'S BUZZARD GENERATOR Gavin Rippe, Regional Sales Manager, Brush Electrical Machines and Mike Williamson, Regional Sales Manager, Brush Electrical Machines <ul style="list-style-type: none"> • Sudden failure of generator • Non-intrusive inspection • Emergency turnaround within confined space
16:00	ROOT CAUSE ANALYSIS OF A STATOR TO GROUND FAULT ON A 550 MVA GENERATOR (TIHANGE NUCLEAR SITE) Jean-Louis Farvacque, Generator Service Manager, ENGIE <ul style="list-style-type: none"> • Introduction • Disassembly process and Bar autopsy • RCA conclusions and experiment movie
16:20	HOW TO CONTROL QUALITY WHEN IT IS FROM EXPERTS Mazhar Saleem, Key Account Manager, Laborelec <ul style="list-style-type: none"> • Inspection after first year of operation is critical but Robotic inspection is not sufficient • Quality control during manufacturing is not to the mark these days. How to ensure that customer gets a quality product • Horizontal restacking versus Vertical restacking – a big challenge and a compromise to quality
16:40	ISSUES WITH POOR DESIGN/OA/MANUFACTURE IN MODERN BUILT GENERATORS Ben Adams, Electrical Technical Expert, ENGIE <ul style="list-style-type: none"> • Failures • Poor QA • Poor Design
17:00	QUESTION AND ANSWER SESSION
17:20	CHAIR'S CLOSING REMARKS
17:30	CLOSE OF DAY ONE
19:00	NETWORKING DINNER

DAY 2 THURSDAY 17 MARCH 2016

08:30	REGISTRATION AND REFRESHMENTS
09:00	CHAIR'S OPENING REMARKS

SESSION 5 PLANT OPERATION

09:10	CONSIDERATIONS FOR LARGE STEAM TURBINES ROUTINELY EXPERIENCING LONG SHUTDOWN PERIODS Jonathan Thorns, Engineer, GE Power <ul style="list-style-type: none"> • Optimised start times • Long shutdowns • Risk mitigation
09:30	THE ECONOMIC IMPACT OF POWER PLANT CHEMISTRY IN RESPECT TO OPERATION, LIFETIME AND MAINTENANCE OF A STEAM TURBINE Frank U. Leidich, Transverse Technology Unit Director Mannheim, GE Power and Joerg Sperling, Principal Engineer Chemical, GE Power <ul style="list-style-type: none"> • Impact of deposits on turbine performance • Increased turbine failure probability by inappropriate chemistry control • Case studies
09:50	FLEXIBILITY UPGRADES ON STEAM TURBINES Dr Burak Kaplan, Service Development Manager, Mitsubishi Hitachi Power Systems Europe and Alessandro Calabrese, Customer Support Engineer, Mitsubishi Hitachi Power Systems Europe <ul style="list-style-type: none"> • Variable startup • Automatic plant startup completion at a lower load • Relaxation of steam admission limits
10:10	STEAM TURBINE OVERSPEED CALCULATION METHOD Stuart Rowe, Manager, GE Power <ul style="list-style-type: none"> • Turbine overspeed calculation • Block of energy' method • Requirements of BS EN 60045
10:30	QUESTION AND ANSWER SESSION
10:50	NETWORKING REFRESHMENT BREAK

SESSION 6 GENERATOR OVERHAULS AND LIFE EXTENSION

11:10	IMPEDANCE SPECTROSCOPY AND RESONANCE IN TESTING OF TURBOGENERATOR ROTOR RETAINING RINGS TECHNICAL CONDITION Dariusz Baron, Turbogenerator Specialist, EthosEnergy Poland S.A <ul style="list-style-type: none"> • NDT testing of turbogenerator rotor retaining rings • Method to be used is induction coil impedance spectroscopy and resonance method • Test results and the role of retaining rings in the turbogenerator operational safety
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11:30	SUCCESSFUL LAUNCH OF RAPID ROTOR REWIND IS CHANGING THE SAME FOR ON-SITE REWINDS OF AIR-COOLED GENERATORS Kathy Stubbs, Manager, New Products, GE Power Services <ul style="list-style-type: none"> • A 'Rapid Rotor Rewind' (3R) has been successfully performed at a CCGT plant in Thailand within an unwind and rewind time of only 18 days • The 3R aims to minimise outage time at best cost for air-cooled generator rotors • Successful pilot opens opportunities for on-site rotor insulation lifetime extension on small air-cooled generator rotors coupled to gas turbines installed during the gas boom of the 1980's
11:50	QUESTION AND ANSWER SESSION
12:00	NETWORKING LUNCH

SESSION 7 TURBINE OVERHAULS AND LIFE EXTENSIONS	
13:00	NEW STRATEGIES FOR OIL FLUSHING DURING THE REVISION OF STEAM TURBINES Russell Craddock, Sales and Distribution Manager, Europe, Fluitec UK and Jo Ameys, General Manager Europe, Fluitec NV <ul style="list-style-type: none"> • Remove oil degradation products from steam turbines during revisions by using a compatible, solubility-enhancing cleaning agent • Avoid the need for a "sacrificial rinse" • Reduce time spent on planned outages
13:20	THERMAL AND STRUCTURAL STEAM PATH AUDITS John Alaksiewicz, Senior Technical Leader, GE <ul style="list-style-type: none"> • Structural Reliability • Performance Recovery • Technically and Economically prudent maintenance decisions
13:40	L-0 BLADES IN TURBINES; THEIR REPLACEMENTS AND IN-LINE ROOT CRACK TESTS Bjarne Sig Andersen, Principal Specialist, Ramboll Energy – Power and Lars Fejrskov Jensen, Engineer, DONG Energy Thermal Power <ul style="list-style-type: none"> • Damages to L-0 blades in 375 MW CHP turbine for wide flow range • Replacement of L-0 blades in 375 MW CHP turbine • In-line tests for root cracks in two 400 MW CHP turbines
14:00	TROUBLESHOOTING OPERATION AND MAINTENANCE ISSUES - GE A SERIES AND D SERIES STEAM TURBINES Scott Cavendish, President, Independent Turbine Consulting, LLC <ul style="list-style-type: none"> • Evolution of combined cycle steam turbine design • Combined cycle maintenance issues • Common causes of startup and operation issues
14:20	QUESTION AND ANSWER SESSION
14:35	NETWORKING REFRESHMENT BREAK

SESSION 8 INSPECTION AND MONITORING	
14:55	STEAM TURBINE THERMAL PERFORMANCE DIAGNOSTICS John Tzagkarakis, Steam Turbine Performance Engineer, GE Power and Water, Thomas Winterberger, Principal Engineer, GE Power and Water <ul style="list-style-type: none"> • Steam Turbine Diagnostic Parameters • Performance and Health • Monitoring of the Turbine Cycle • Case Studies
15:15	A NEW APPROACH TO THE INSPECTION OF LARGE STEAM TURBINES FOR TODAY'S GENERATING FLEET Mike Jones, Principle Engineer, GE <ul style="list-style-type: none"> • Extended inspection intervals • Flexible approach to turbine maintenance • Opportunities for utilities
15:35	IN-SITU GENERATOR INSPECTION TECHNIQUES Mark Wright, Electrical Test Engineer, Siemens Power Generation <ul style="list-style-type: none"> • Assesses the pros and cons of inspecting and testing generators with the rotor removed against with the rotor in-situ. • Discusses the techniques involved in conducting in-situ inspections. • Discusses case studies where these techniques have been put into practise.
15:55	ACOUSTIC THERMOGRAPHY NDE OF STEAM TURBINE BLADING Geoff Horseman, Chief Turbine Engineer, Siemens Power Generation and Forrest Ruhge, Principal Engineer, Siemens Energy <ul style="list-style-type: none"> • Special crack detection method for eroded steam turbine blades • Employs acoustic thermography to distinguish between cracks and erosion • May be used in-situ with turbine covers on
16:15	QUESTION AND ANSWER SESSION
16:30	CLOSING REMARKS
16:40	CLOSE OF USER GROUP

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